

**Install Wall Hangman Brackets.** Mark stud locations, snap included level in the bracket(s), and install the one or two Hangman brackets that came with the screen, either at center or the 1/4 and 3/4 width dimensions. Each bracket ideally needs two screws to be fully engaged into load-bearing studs. Remove the bubble level after the brackets are mounted.



**Prepare L-brackets.** Use the 1/8" hex key and lightly thread the socket screws into the L-brackets, without having them protrude out the back at all.



**Install L-brackets.** Align the L-brackets into their mating slots in the other frame member, and slide them together making a nice tight corner



**Ball-Point Wrench the Set Screws.** Confirm with your fingers at the joint that they are perfectly joined and then start tightening the set screws. Use the ball-point end of the wrench provided so that you can more easily access the screws and won't over tighten them. Repeat this so that you've joined the top, bottom and one side piece, saving the other side piece for last.



**Install Last Short Side.** For this fourth piece, a short side, insert its L-brackets but do not tighten at this time. Align the four L-brackets into their mating slots into the top and bottom frame pieces and slide into position.

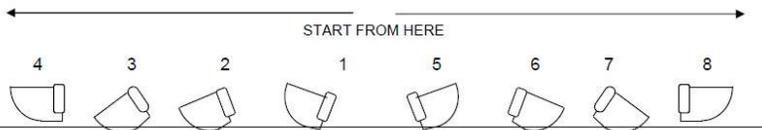
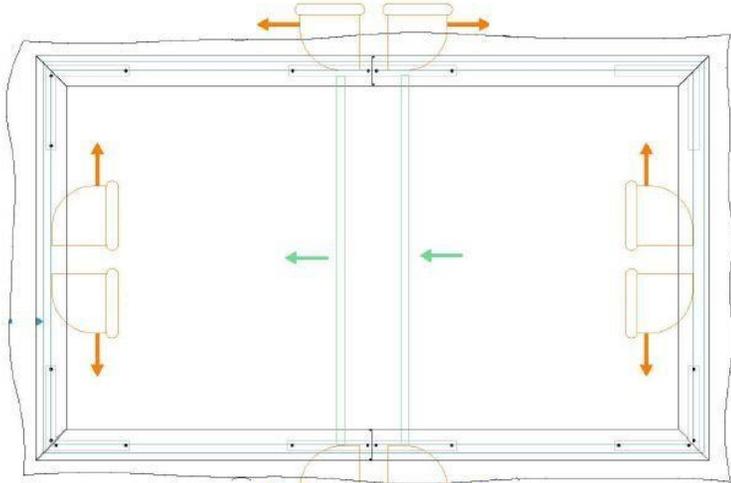


**Check Alignment, then Tighten Screws.** Confirming with your fingers that the joints are aligned nicely, go ahead and tighten the remaining set screws.

**Layout Screen on Frame.** Make sure your hands are perfectly clean for the screen installation. With the frame fully assembled and facing down on the floor, unroll the 4K screen material over the backside of the frame. The inside surface of the roll is the intended viewing surface, even though both sides will measure the same. You'll be installing the material into the Gripfix channel using the provided spatulas.

## Attach Screen to Frame.

1. Tack each corner temporarily to center the screen with the spatula.
2. Apply a **light** tension with your non-spatula hand. Roll the edge of the spatula to insert the fabric into the rubber channel of the Gripfix. Start in the center of the center of the sides and work your way to the corner, with the two spatulas working across each other.



3. Check that the tension is uniform and avoids uneven bending of the screen frame, as well as avoiding waves. You can release and redo the material where it needs correction.
4. If you have the optional black backing layer, repeat the process for that. If you end up with some unevenness in the black backing, it will not affect performance.

**Install Screen.** Hang it up with two people, and vacuum with a brush or use a lint roller.

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## Series-3 Fixed Frame (4K) Screen Assembly

There are three containers inside the outer box. The tube contains the screen, the large box contains the frame pieces, and the small box contains the small items. The corner L-brackets are nested in the corner opposite the screen tube, wrapped in plastic.

Contents:

- ✓ 4: Infinite Black velvet wrapped, extruded frame members
- ✓ Enlightor-4K screen
- ✓ Optional Black backing layer
- ✓ 8: Corner L-brackets
- ✓ 32: 18-8 SS cup point socket set screws
- ✓ 1: 1/8" hex ball-point L-key
- ✓ Gripfix channel (note slot with rubber flap is where screen inserts)
- ✓ 1 or 2 Hangman bracket(s), with hardware (bubble level, assorted screws, anchors, etc.)



**Layout Frame.** Setting one of the short sides aside, lay the frame members faced down where they will be installed, together with the corner L-brackets. Put the set screws and the hex key on a piece of paper or dish so you don't lose them.

